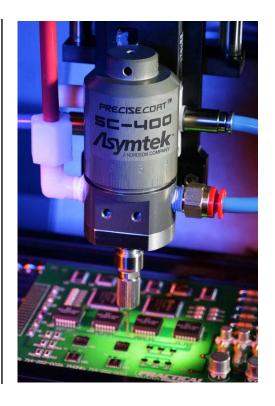
SC-400 PreciseCoat™ Jet

Highly selective, precision jet coating

Features and Benefits

- Highly selective jetting of coating materials
- Reaches locations not possible with other applicators
- Dot sizes to 1.5 mm (0.05 in.)
- Thinner film builds, to 15 μm
- Fast, up to 500 mm/sec (20 in./sec)
- Eliminates the need for masking
- Easy to disassemble and maintain



The SC-400 PreciseCoatTM Conformal Coating Jet is ideal for applying coating materials to highly selective areas. This solution is designed for coating small substrates or substrates with high-component density, and when there are tight tolerances between coated and uncoated areas.

The SC-400 jet reaches locations not accessible by other applicators, using a needle design with jetting action and fast pulse-width modulated control. Small volumes and better control of the material deliver line widths down to 1.5 mm (0.05 in.) wide. The need for masking is eliminated because the flow is so closely controlled. Film thicknesses of 15 micrometers are achievable when using solvent-based materials.

A dual-valve configuration is available if your operation requires larger area coverage in addition to highly selective coating. This configuration combines the precision of the SC-400 jet with the fast, wide-area coverage of other applicators, like the SC-300 or the SC-104/204 Film Coater applicators.

Additional benefits of the SC-400 jet make its use in production even more valuable. Multiple dot sizes can be delivered from the same applicator, yielding small volumes with good volume control. The SC-400 also allows for clearance above large components on a board, and its performance is not affected by warped substrates.



Specifications: SC-400 PreciseCoat™ Jet

General specifications

For use on Nordson ASYMTEK Select Coat® and Century® Series conformal coating systems

Operation: electrically controlled, air open, spring close

Valve pressure: 413 kPa (60 psi) minimum

Dimensions: *see diagram* Weight: 500 gm (1.1 Lb)

Typical fluid dispense pressure: 21-345 kPa (3 and 50 psi) Maximum/minimum needle length: 13 mm (0.5 inch)/

6 mm (0.25 inch)

Coating velocity: 125 – 500 mm/sec (5 - 20 in./sec) Pulse Width Controller, integrated to coating platform Pulse controlled by EasyCoat® for Windows XP software

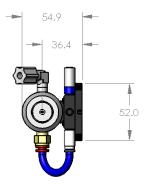
Application parameters

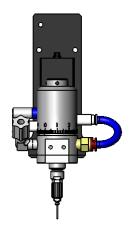
Tested chemistries: acrylics, silicones, urethanes, UV-cure, water-based

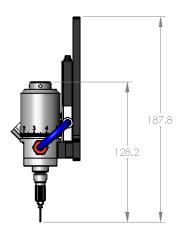
Tested materials viscosity range: 0 to 850 cps For higher viscosities, contact the factory. Maximum deposition speed: 500 mm/sec Dot size down to: $1.2 \text{ mm} \pm 0.06 \text{ mm}$

Option

Needle sensor: accurately positions the needle tip to provide closed-loop needle tip positioning







Nordson ASYMTEK +1.760.431.1919 Phone

info@nordsonasymtek.com Email

2747 Loker Avenue West Carlsbad, CA USA 92010-6603

www.nordsonasymtek.com

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For more information, speak with your local representative or contact your regional office.

Nordsonasymtek.com

North America

Headquarters
Carlsbad, CA, USA
+1.760.431.1919
info@nordsonasymtek.com

China

Shanghai +8621.3866.9166 info@asymtek.cn

Beijing +8610. 8453.6388 info@asymtek.cn

Guangzhou +8620.8554.0092 info@asymtek.cn

Europe

Maastricht, Netherlands +31. 43.352.4466 cs.europe@asymtek.com

Japar

Tokyo +81.3.5762.2801 Info-jp@nordsonasymtek.com

Korea

Seoul +82.31.765.8337 info@nordsonasymtek.com

India

Chennai +91. 44.4353.9024 info@nordsonasymtek.com

S.E. Asia/Australia

Singapore +65.6796.9514 info@nordsonasymtek.com

Taiwan

+886.229.02.1860 info@nordsonasymtek.com

